## **AMENDMENTS**

## In the Claims:

- 1. (Currently Amended) An ink composition for application on a continuous ink jet printed non-porous substrate, comprising a solvent dye, an acrylic polymer, a pH modifier, and a volatile solvent, whereby the solvent dye is completely soluble in the volatile solvent to form a complete solution.
- 2. (Original) An ink composition as claimed in claim 1 wherein the solvent dye comprises a solvent black dye.
- 3. (Original) An ink composition as claimed in claim 2 wherein the solvent black dye comprises solvent black 29.
- 4. (Original) An ink composition as claimed in claim 2 wherein the solvent black dye comprises solvent black 28.
- 5. (Original) An ink composition as claimed in claim 2 wherein the solvent black dye comprises a solvent black dye having a minimum of 5% tolerance to water.
- 6. (Canceled) An ink composition as claimed in claim 2 wherein the solvent black dye comprises a solvent black dye having a concentration of about 1% to about 10% dry base.

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- 7. (Original) An ink composition as claimed in claim 2 wherein the solvent black dye comprises a solvent black dye having a minimum solubility of about fifty grams per liter in the volatile solvent.
- 8. (Original) An ink composition as claimed in claim 1 wherein the acrylic polymer comprises a styrene acrylic copolymer.
- 9. (Canceled) An ink composition as claimed in claim 8 wherein the acrylic polymer is present in an amount of about 1% to about 10% dry base.
- 10. (Currently Amended) An ink composition as claimed in claim 1 wherein the pH modifier comprises <del>DMEA</del> dimethylethanolamine.
- 11. (Currently Amended) An ink composition as claimed in claim 1 wherein the pH modifier comprises <del>TEA</del> triethanolamine.
- 12. (Original) An ink composition as claimed in claim 1 wherein the pH modifier maintains pH of the ink composition between about 7.5 and about 9.
- 13. (Original) An ink composition as claimed in claim 1 wherein the volatile solvent comprises denatured alcohol.
- 14. (Original) An ink composition as claimed in claim 1 wherein the volatile solvent comprises a ketone.

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- 15. (Original) An ink composition as claimed in claim 14 wherein the ketone comprises MEK.
- 16. (Original) An ink composition as claimed in claim 1 further comprising a corrosion inhibitor.
- 17. (Original) An ink composition as claimed in claim 1 further comprising fluorosurfactant.